

ZURN® ZPWC1 TRIM KIT INSTALLATION INSTRUCTIONS

Design and Dimensional Data (inches and [mm]) are Subject to Manufacturing Tolerances and Change Without Notice

Disclaimer: These instructions pertain to the installation of the carrier system. All pressure testing necessary by local codes is still required.

Wall Assembly

1. Assemble a pair of (2) 18 gage, 3-5/8" x 1-5/8" x 1/2" lip structural steel wall studs (Figure 1) that conform to AISI S240 and/or ASTM C955 back-to-back and screw together with (2) minimum #8 screws approved by the wall stud manufacturer. The starting pair of screws should be within 2" [50.8] of the bottom of the stud and the spacing between screws should be a maximum of 12" [304.8] (Figure 2). Mount the pair of double structural wall studs to the top and bottom structural track with 2 screws (minimum #8) per individual wall stud with a clearance opening of 11-5/8" +/- 1/8" [295.3 +/- 3.0]. Ensure the wall studs are 90 degrees to the track and plumb. If installing sole plate to flooring, ensure hardware is centered in clearance opening.

The total finished wall thickness from wall stud to finished face is required to be between 1/2" to 1-1/4" [12.7 to 31.75] (Figure 3).

Note: Excessive deflection will occur and leakage may be a result of improper installation.

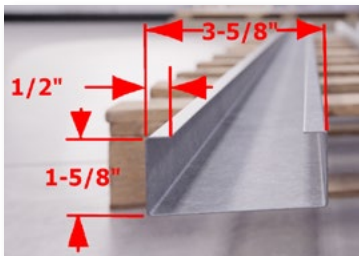


Figure 1



Figure 3

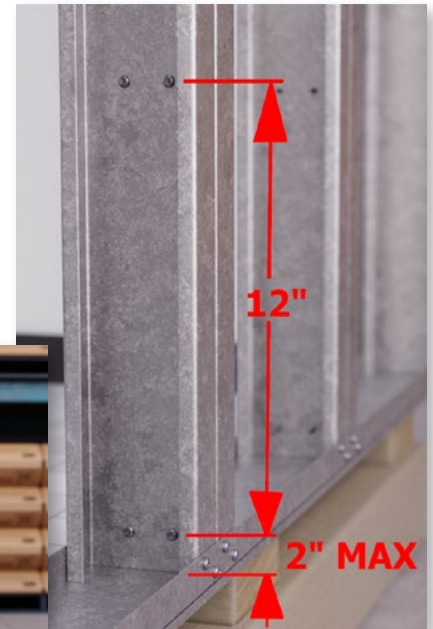


Figure 2

Carrier Assembly

1. If using adjustment tool to set rough in height, reference *ZPWC1 Adjustment Tool Installation Instructions* (Form C75).
2. Place faceplate in clearance opening between the double structural wall studs mentioned in the "Wall Assembly" section above. Accounting for finished flooring thickness, set the faceplate to the desired rough in height of 4"-8" [102-203], ensuring faceplate is centered in clearance opening and parallel to wall studs. Temporarily clamp faceplate to wall studs to prevent movement, confirming both faceplate flanged faces fully contact the wall studs. (Figure 4)
3. Drill out six mounting holes with a 1/2" [13] bit using the faceplate as a drilling template, ensuring the faceplate does not shift during drilling. Remove any large burrs.

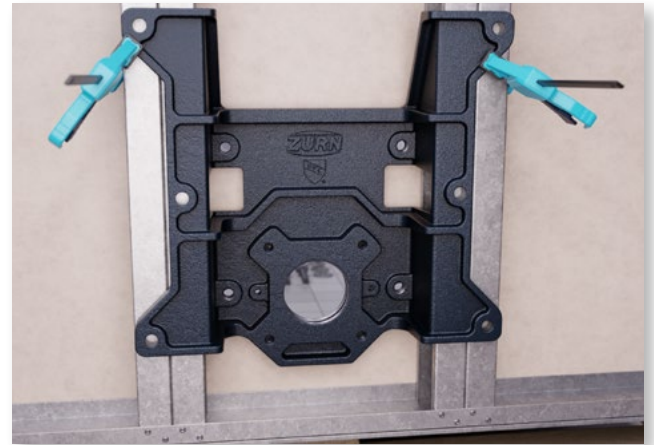


Figure 4

Note: If holes are improperly placed, do not overlap or oversize holes. Failure to comply with this may result in premature failure under load.

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Rev. A
Date: 08/10/2023
C.N. No. 145460
Patent zurn.com/patents
Form No. C73

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- Insert the provided 6 bolts for mounting through the back of the faceplate, and torque the provided flanged head nylon-insert lock nut to 25-35 lb-ft [33.9-47.5 N-m]. The notch in the faceplate is for ease of wrench access for the middle bolts. Remove temporary clamps.
- Insert the provided threaded rods through corresponding holes in finished wall and assemble locknuts on threaded rods on rear of faceplate (Figure 5). Set the rod distance by referencing steps 5a and 5b below.

NOTE: If the studs are too long they will bottom out in the finishing cap nut preventing proper gasket compression which may result in leakage.

- Wall mount water closet will use (4) 5/8" threaded rods and rods should extend no more than 5/8" [16] past the closet bowl flange. The holes in the finished wall should be sized appropriately to accommodate backing nut and washer adjustment, approximately 1-3/4" [44.5]. The 4 locknuts to be torqued to 70-75lb-ft [94.9-101.7 N-m].
 - Floor mount back outlet water closet will use (2) 3/8" threaded rods and rods should extend no more than 5/8" [16] past the closet bowl flange. The holes in the finished wall should be sized appropriately to accommodate backing nut and washer adjustment, approximately 1" [25.4]. The 2 locknuts to be torqued to 12-17lb-ft [16.3-23.1 N-m].
- Ensure the hole in the finished wall is large enough to accommodate the flange of the coupling, approximately 4-3/4" to 5" [120.7 to 127] diameter. Referencing the instruction on the O-ring bag, lubricate O-ring and coupling threads with provided lubricant. Insert O-ring into groove in faceplate and thread coupling into faceplate. Ensure coupling flange extends 5/16" [8] past finished wall. (Figure 7)

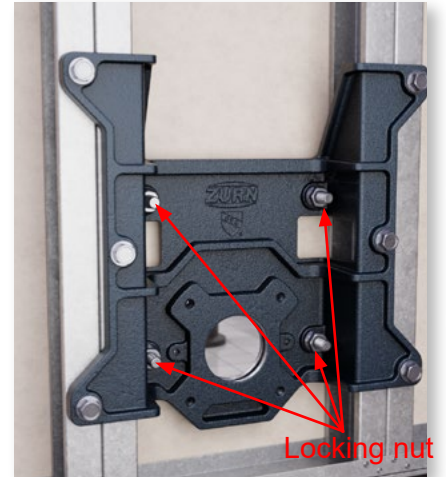


Figure 5



Figure 6

Note: If using cast iron coupling, coupling must be cut to length and deburred prior to installation. Ensure coupling is 5/16" in front of finished wall. If using vertical cast iron fitting, cast iron coupling must be 5/16" in front of finished wall and cut flush to the back of the faceplate.

- Install backing nuts and washers onto threaded rods. Follow steps 7a and 7b below per water closet type.
 - For wall mount water closet, thread a 5/8" bearing nut and slide a bearing washer onto each of the (4) threaded rods. Adjust hardware so that there is a 1/16" [2] gap between the front of finished wall and back of fixture ensuring all bearing washers make contact with the fixture.(Figure 7)

Warning: Failure to do so may result in increased risk of cracking.

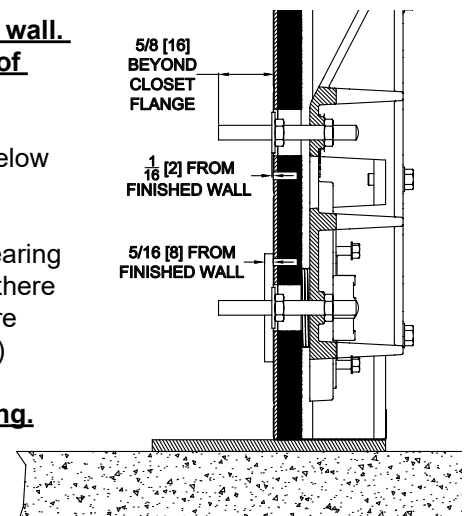


Figure 7

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- b. For floor mount back outlet water closet, thread a 3/8" bearing nut and slide a bearing washer onto each of the (2) threaded rods. Adjust hardware so that there is a 1/16" [2] gap between the front of finished wall and back of fixture ensuring both bearing washers make contact with the fixture.

Warning: Failure to do so may result in increased risk of cracking.

8. Peel off the removable backing from one-side of the Neo-Seal gasket and seat into the groove of the water closet outlet horn. (Figure 8)
9. Peel off removable backing liner from the opposite side of the Neo-Seal gasket and hang the water closet onto the threaded rods. Ensure Neo-Seal gasket seals to the coupling.
10. Assemble a fiber washer and cap nut onto each threaded rod and hand tighten in a progressive pattern. Secure closet with an additional half-turn using a wrench on each nut to complete the installation, achieving a torque of 96-120 in-lbs [130.2-162.7 N-m]. (Figure 9)



Figure 8

Note: The water closet should not contact the finished wall.

11. For Fitting Installation Instructions, reference *ZPWC1 Fitting Installation Instructions* (Form C74).

Disclaimer: Zurn is not responsible for damaged fittings if installed at the manufacturer. Fittings to be shipped to jobsite then installed.

12. After final installation, double check bolt torques ensuring everything is to the required specification.



Figure 9

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