



Model 420XL

Pressure Vacuum Breaker Assembly with Integral Anti-Freeze Relief Valve

Application

Ideal for use where Lead-Free* valves are required. Designed for installation on potable water lines to protect against backsiphonage of contaminated water into the potable water supply. Supplied with an integral anti-freeze relief valve to reduce the risk of valve damage under intermittent, non-seasonal freezing conditions. Designed for use under continuous pressure. Assembly shall provide protection where a potential health hazard exists.

Standards Compliance

- ASSE® Listed 1020
 - UPC® Listed
 - CSA® Certified B64.1.2
 - Approved by the Foundation for Cross Connection Control and Hydraulic Research at the University of Southern California
 - Meets the requirements of NSF/ANSI/CAN 372*
- *(Less than 0.25% Weighted Average Lead Content)

Materials

Main valve body	Cast Bronze ASTM B 584
Elastomers	Silicone (FDA Approved) Buna Nitrile
Polymers	Polypropylene (FDA Approved) POM Acetal (Delrin®) PPE (Noryl™)
Springs	Stainless Steel, 300 Series



LEAD FREE

LOW-LEAD



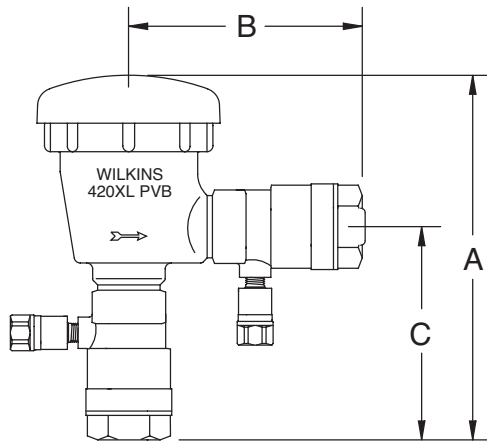
Features

Sizes:	3/4" , 1"
Maximum working water pressure	175 PSI
Maximum working water temperature	140°F
Hydrostatic test pressure	350 PSI
Threaded connections	ANSI B1.20.1

- Integral anti-freeze relief valve
- Replaceable thermoplastic modular cartridge

Accessories

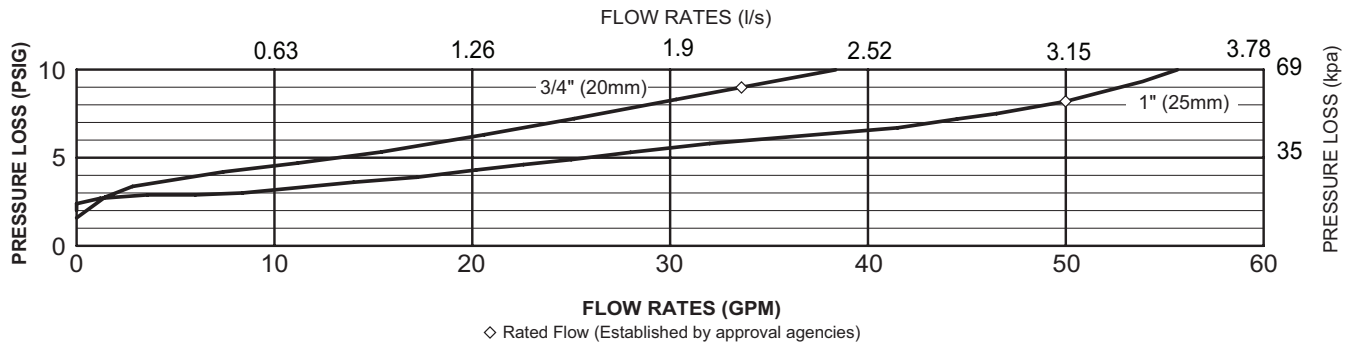
- Repair kit (complete)
- Repair kit (rubber only)
- Repair kit (freeze kit)
- Water hammer arrester (Model 1260XL)



Dimensions & Weights (do not include pkg.)

MODEL SIZE		DIMENSIONS (approximate)						WEIGHT	
		A		B		C			
in.	mm	in.	mm	in.	mm	in.	mm	lbs.	kg
3/4	20	6 3/4	172	4 1/4	108	3 13/16	97	4	1.8
1	25	7 15/16	202	4 15/16	125	4 1/2	114	5	2.3

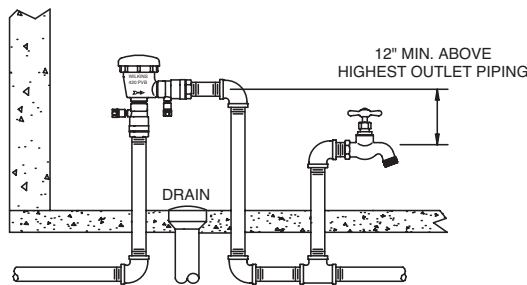
MODEL 420XL 3/4" & 1" (STANDARD & METRIC)



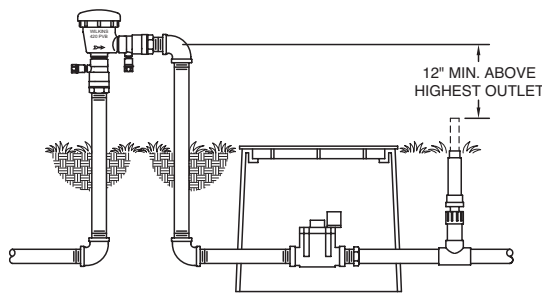
Typical Installation

Local codes shall govern installation requirements. Unless otherwise specified, the assembly shall be installed in accordance with the manufacturers' instructions and the latest edition of the Uniform Plumbing Code. The assembly shall be mounted at a minimum of 12" (305mm) above the highest piping or outlet downstream of the device. Install with adequate drain and sufficient side clearance for testing and maintenance. The installation shall be made so that no part of the unit can be submerged. A pressure vacuum breaker cannot be installed where back-pressure could occur or where spillage of water from vent could cause damage.

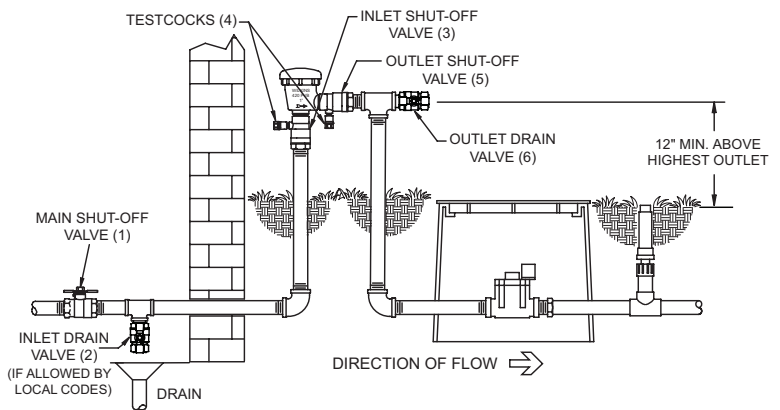
Capacity thru Schedule 40 Pipe				
Pipe size	5 ft/sec	7.5 ft/sec	10 ft/sec	15 ft/sec
1/8"	1	1	2	3
1/4"	2	2	3	5
3/8"	3	4	6	9
1/2"	5	7	9	14
3/4"	8	12	17	25
1"	13	20	27	40
1 1/4"	23	35	47	70
1 1/2"	32	48	63	95
2"	52	78	105	167



DIRECTION OF FLOW ⇒
INDOOR INSTALLATION



DIRECTION OF FLOW ⇒
TYPICAL OUTDOOR INSTALLATION
For warm climates with no winterization



TYPICAL OUTDOOR INSTALLATION
For cold climates which require winterization

Specifications

The Pressure Vacuum Breaker shall be certified to NSF/ANSI 372, ASSE® Listed 1020, and supplied with full port ball valves. The main body shall be low lead bronze (ASTM B 584), the loaded-air inlet shall use a silicone elastomer spring and seat disc. The assembly shall include an integral relief valve. The entire assembly shall be accessible for maintenance and testing without removing the device from the line. The Pressure Vacuum Breaker shall be a ZURN WILKINS Model 420XL.